

4.1 Jersey & Knit

Pullovers, sweatshirts, cardigans, T-shirts, polo shirts, singlets, dresses, legging, 2-piece sets

Yarn & Fibre properties			Requirements
ISO 1833 (1977) / BS 4407	Fabric composition	M	100%: no tolerance Blend: +/- 3%
ISO 2060	Yarn Count	M	+/- 5%
ISO 3801(1977)	Fabric Weight	M	+/- 5% Attention: weight of pullovers in lbs./dz.
Compulsory tests			
ISO 6330 ISO 5077 (2007)	Dimensional stability to washing	M	5% max.(knitted) 3% max. (velvet)
ASTM D 3512 / BS 5811	Pilling resistance	M	3-4
Colour fastness			
Change: ISO 105 A02 ISO 105-C08 (2002) Staining: ISO 105 A03 ISO 105-C08 (2002)	Colour fastness to washing	M	Colour change: 4 Staining:4 Staining contrast trims: 4-5
ISO 105 - X12 (2002)	Colour fastness to rubbing	M	Dry: 4 Wet: 3-4 Prints and fade-out fabrics Dry: 3-4 Wet: 2-3
Tests on demand			
ISO 105 - E04 (2002)	Colour fastness to perspiration	O	Colour change: 3-4 Staining: 3-4 Contrast colours garments: Staining: 4-5
ISO 105 - D01 (2010)	Colour fastness to dry-cleaning	O	Colour change: 4 Staining: 4
ISO 105 – E01 (2002)/ BS 1006 E01	Colour fastness to water	O	Colour change: 4 Staining: 4
ISO 105 B02 (2002)/ BS 1006 B02	Colour fastness to light	O	Grey scale: 4 BSW: 4
Mechanical & Physical properties			
ASTM D 1230-10 (2016)e1	Flammability	O	Articles must comply with the nightwear (Safety) Regulations for adults and Children's nightwear
ISO 2960 (1974) / BS 4768 ISO 13938-1 (1999)	Bursting strength	O	> 200 gr/m2 280 kPa < 200 gr/m2 245 kPa
ISO 16322-3 (2005)	Spirality after washing	O	+/- 3%
ASTM D 3939 (2003)	Snagging resistance	O	600 revs:2-3

M= Mandatory / O= Optional (only on request of Wehkamp)